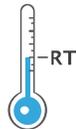


TEXTURIZED LEMON WATER SKIN VITALITY



- **Aspect:** Yellow translucent fluid with suspended pearls
- **Packaging:** Spray
- **A texturized energizing water!**
- **SEPITONIC™ M3.0**, is a mineral energizing cocktail. It increases efficacy and oxygenation.
- **AQUAXYL™** moisturizes and restructures the skin.
- **SEPICLEAR G7™ & MONTANOX™ 80** association allows essential oil solubilization without foaming effect.
- **SEPIMAX ZEN™** is the key ingredient to obtain a translucent formula and to keep pearls in suspension.
- **MONTANOX™ 80** enhances formula transparency.
- **A surprising fresh and tonic water!**



EU07418 -1611

Formula

A	Aqua / Water	Up to 100%
	SEPICLEAR G7™	0.50%
	MONTANOX™ 80	0.50%
	Lemon (Citrus Medica Limonum) Peel Oil	0.075%
B	AQUAXYL™	1.00%
	Benzyl Alcohol & Benzoic Acid & Dehydroacetic Acid & Tocopherol	1.00%
	SEPITONIC™ M3.0	1.00%
C	SEPIMAX ZEN™	0.60
D	Calcium Aluminum Borosilicate & Silica & Titanium Dioxide & Tin Oxide	0.07

Procedure

Lab scale 2000g – SILVERSON equipment

Mix Phase B with spatula, then add to phase A. Then disperse Phase C and homogenize 2 minutes at 4000 rpm with a rotor/stator turbine. Add Phase D and mix at 2500 RPM.

Characteristics

Appearance	Yellow translucent fluid with suspended pearls
pH	4.5
Viscosity 1M at RT	4070 mPa.s S2S6
Stability*	Stable after 1 month at RT

Raw materials from SEPPIC

SEPICLEAR G7™

Heptyl Glucoside.

100% bio-based O/W concentrated solubilizer. Allow the introduction at room temperature of liposoluble compounds such as essential oils and vitamin E. Non foaming, it is suitable for skincare, haircare and micellar waters formulas.

MONTANOX™ 80

Polysorbate 80

Solubilizer.

AQUAXYL™

Xylitylglucoside and Anhydroxylitol and Xylitol

AQUAXYL™ moisturizes and restructures the skin by harmonizing the hydric flow of the skin. Water reserves are instantly boosted, water circulation is improved in all skin layers and water loss is reduced (in vitro and in vivo tests prove this efficacy). It's mechanism of action has been validated by cosmetogenomics. Ecocert and Natrue approved.

SEPITONIC™ M3.0

Magnesium Aspartate and Zinc Gluconate and Copper Gluconate

Smart mineral complex, it boosts oxygenation and efficacy of other active ingredient in formulas. SEPITONIC™ M3 is a cell chrono-energizing and anti-free radical agent designed for hair and skin care. Increasing the cutaneous oxygenation (*in vivo* proven), SEPITONIC™ M3 is active at any age for vitality, skin aging prevention and protection against stress and pollution.

SEPIMAX ZEN™

Polyacrylate Crosspolymer-6

Powder polymer with a MAXIMUM resistance to electrolytes thanks to its high associative behavior. Stable from pH 2 to 8, it enables the creation of formulas with a specific skin feeling, included foaming formulas: rich, velvety and elegant. It is now possible to formulate transparent aqueous gels, cream-gels and emulsions with any kind of active ingredients and to achieve ZEN.

Other raw materials...

SCHÜLKE & MAYR

- Benzyl Alcohol & Benzoic Acid & Dehydroacetic Acid & Tocopherol: **EUXYL K903**

OTHER SUPPLIERS

- Lemon (Citrus Medica Limonum) Peel Oil: **ESSENTIAL OIL CITRON FRUIT (HERBAROM)**
- Calcium Aluminum Borosilicate & Silica & Titanium Dioxide & Tin Oxide: **RONASTAR GOLDEN SPARKS (MERCX)**